## **SIEMENS**

Data sheet	6ES7412-1XF03-0AB0
	SIMATIC S7-400, CPU 412-1 96 KB WORKING MEMORY (48 KB CODE, 48 KB DATA) INTERFACE MPI/DP 12 MBIT/S
CiR – Configuration in RUN	
CiR synchronization time, basic load	100 ms
CiR synchronization time, time per I/O byte	200 μs
Supply voltage	
Rated value (DC)	
• 24 V DC	Yes
Input current	
from backplane bus 5 V DC, typ.	1.5 A
from backplane bus 5 V DC, max.	1.6 A
from backplane bus 24 V DC, max.	150 mA; Total current consumption of the components connected to the MPI/DP interfaces, but no more than 150 mA per interface
Power loss	
Power loss, typ.	7.5 W
Memory	
Work memory	
• integrated	96 kbyte
<ul><li>integrated (for program)</li></ul>	48 kbyte
• integrated (for data)	48 kbyte
• expandable	No
Load memory	
expandable FEPROM	Yes; with Memory Card (FLASH)
• expandable FEPROM, max.	64 Mbyte
● integrated RAM, max.	256 kbyte
expandable RAM	Yes; with Memory Card (RAM)
• expandable RAM, max.	64 Mbyte
Backup	
• present	Yes
• with battery	Yes; all data
<ul><li>without battery</li></ul>	No
Battery Rockup battony	
Backup battery	40 4
Backup current, typ.	40 μA
Backup current, max.	300 µA
<ul> <li>Feeding of external backup voltage to CPU</li> </ul>	5 V DC to 15 V DC

CPU processing times	
for bit operations, typ.	0.2 µs
for word operations, typ.	0.2 µs
for fixed point arithmetic, typ.	0.2 µs
for floating point arithmetic, typ.	0.6 µs
CPU-blocks	
DB	
Number, max.	512; DB 0 reserved
• Size, max.	48 kbyte
FB	
Number, max.	256
• Size, max.	48 kbyte
FC	
Number, max.	256
• Size, max.	48 kbyte
ОВ	
• Number, max.	see instruction list
• Size, max.	48 kbyte
<ul> <li>Number of time alarm OBs</li> </ul>	2
<ul> <li>Number of delay alarm OBs</li> </ul>	2
<ul> <li>Number of cyclic interrupt OBs</li> </ul>	2
<ul> <li>Number of process alarm OBs</li> </ul>	2
Nesting depth	
• per priority class	24
<ul> <li>additional within an error OB</li> </ul>	2
Counters, timers and their retentivity	
S7 counter	
Number	256
Retentivity	
— adjustable	Yes
	163
— lower limit	0
<ul><li>— lower limit</li><li>— upper limit</li></ul>	
	0
— upper limit	0 255
<ul><li>upper limit</li><li>preset</li></ul>	0 255
upper limit preset  Counting range	0 255 Z 0 to Z 7
upper limit preset  Counting range lower limit	0 255 Z 0 to Z 7
upper limit preset  Counting range lower limit upper limit	0 255 Z 0 to Z 7
— upper limit  — preset  Counting range  — lower limit  — upper limit  IEC counter	0 255 Z 0 to Z 7 1 999
<ul> <li>— upper limit</li> <li>— preset</li> <li>Counting range</li> <li>— lower limit</li> <li>— upper limit</li> <li>IEC counter</li> <li>● present</li> </ul>	0 255 Z 0 to Z 7 1 999

Retentivity	
— adjustable	Yes
— lower limit	0
— upper limit	255
— preset	No retentivity
Time range	
— lower limit	10 ms
— upper limit	9 990 s
IEC timer	
• present	Yes
<ul> <li>Type</li> </ul>	SFB
Data areas and their retentivity	
retentive data area in total	Total working and load memory (with backup battery)
Flag	
<ul><li>Number, max.</li></ul>	4 kbyte
<ul> <li>Retentivity available</li> </ul>	Yes; From MB 0 to MB 4 095
<ul> <li>Retentivity preset</li> </ul>	MB 0 to MB 15
<ul><li>Number of clock memories</li></ul>	8; 1 memory byte
Address area	
I/O address area	
• Inputs	4 kbyte
Outputs	4 kbyte
Process image	
<ul><li>Inputs, adjustable</li></ul>	4 kbyte; adjustable at the expense of the code area of the RAM
<ul> <li>Outputs, adjustable</li> </ul>	4 kbyte; adjustable at the expense of the code area of the RAM
● Inputs, default	128 byte; adjustable at the expense of the code area of the RAM
<ul> <li>Outputs, default</li> </ul>	128 byte; adjustable at the expense of the code area of the RAM
• consistent data, max.	244 byte
<ul> <li>Access to consistent data in process image</li> </ul>	Yes
Subprocess images	
<ul> <li>Number of subprocess images, max.</li> </ul>	8
Digital channels	
• Inputs	32 768
— of which central	32 768
<ul><li>Outputs</li></ul>	32 768
— of which central	32 768
Analog channels	
• Inputs	2 048
— of which central	2 048
Outputs	2 048
— of which central	2 048

Hardware configuration	
Number of expansion units, max.	21; of which 6 ER with K-bus
connectable OPs	16 without message processing, 8 with message processing
Multicomputing	Yes; 4 CPUs max. (with UR1 or UR2)
Interface modules	
Number of connectable IMs (total), max.	6
<ul> <li>Number of connectable IM 460s, max.</li> </ul>	6
<ul> <li>Number of connectable IM 463s, max.</li> </ul>	4; IM 463-2
Number of DP masters	
• integrated	1
• via CP	10
● via IM 467	4
Mixed mode IM + CP permitted	No; IM 467 cannot be used jointly with CP 443-5 Ext.
• via interface module	0
<ul> <li>Number of pluggable S5 modules (via adapter</li> </ul>	6
capsule in central device), max.	
Number of operable FMs and CPs (recommended)	
• FM	16; Limited by number of slots and number of connections
• CP, PtP	16; limited by number of slots
● CP, LAN	16; limited by number of slots and number of connections; for S5-compatible communication max. 4
<ul> <li>PROFIBUS and Ethernet CPs</li> </ul>	14; incl. CP 443-5 Ext. and IM 467
Slots	
• required slots	1
Time of day	
Clock	
Hardware clock (real-time)	Yes
<ul> <li>retentive and synchronizable</li> </ul>	Yes
<ul> <li>Resolution</li> </ul>	1 ms
Operating hours counter	
Number	8
Clock synchronization	
• supported	Yes
• to MPI, master	Yes
• to MPI, slave	Yes
• to DP, master	Yes
• to DP, slave	Yes
• in AS, master	Yes
• in AS, slave	Yes
1. Interface	
Physics	RS 485 / PROFIBUS
1 11,0100	NO 10071 NOTIDOO

Isolated	Yes
Number of connection resources	MPI: 16, DP: 16
Protocols	
• MPI	Yes
<ul> <li>PROFIBUS DP master</li> </ul>	Yes
<ul> <li>PROFIBUS DP slave</li> </ul>	Yes
MPI	
Number of connections	16
<ul> <li>Transmission rate, max.</li> </ul>	12 Mbit/s
Services	
— PG/OP communication	Yes
— Routing	Yes
<ul> <li>Global data communication</li> </ul>	Yes
— S7 basic communication	Yes
— S7 communication	Yes
PROFIBUS DP master	
<ul> <li>Number of connections, max.</li> </ul>	16
<ul> <li>Transmission rate, max.</li> </ul>	12 Mbit/s
<ul><li>Number of DP slaves, max.</li></ul>	32
Services	
— PG/OP communication	Yes
<ul> <li>Global data communication</li> </ul>	No
— S7 basic communication	No
— S7 communication	Yes
— Equidistance	Yes
— SYNC/FREEZE	Yes
<ul> <li>Activation/deactivation of DP slaves</li> </ul>	Yes
<ul> <li>Direct data exchange (slave-to-slave</li> </ul>	Yes
communication)	
Address area	
— Inputs, max.	2 kbyte
— Outputs, max.	2 kbyte
User data per DP slave	
— Inputs, max.	244 byte
— Outputs, max.	244 byte
— Slots, max.	244
— per slot, max.	128 byte
PROFIBUS DP slave	
• Transmission rate, max.	12 Mbit/s
<ul> <li>Address area, max.</li> </ul>	32
<ul> <li>User data per address area, max.</li> </ul>	32 byte
— of which consistent, max.	32 byte

Services	
— PG/OP communication	Yes; with interface active
— Routing	Yes; with interface active
Transfer memory	
— Inputs	244 byte
— Outputs	244 byte
Isochronous mode	
Isochronous operation (application synchronized up	Yes
to terminal)	
Equidistance	Yes
User data per isochronous slave, max.	128 byte
shortest clock pulse	5 ms; 2.5 ms without using the SFCs 126 / 127
Communication functions	
PG/OP communication	Yes
Global data communication	
<ul><li>supported</li></ul>	Yes
<ul> <li>Number of GD packets, transmitter, max.</li> </ul>	8
<ul> <li>Number of GD packets, receiver, max.</li> </ul>	16
<ul> <li>Size of GD packets, max.</li> </ul>	64 byte
S7 basic communication	
• supported	Yes
<ul> <li>User data per job, max.</li> </ul>	76 byte
S7 communication	
• supported	Yes
• as server	Yes
• as client	Yes
<ul> <li>User data per job, max.</li> </ul>	64 kbyte
S5 compatible communication	
• supported	Yes; via CP and FC AG_SEND and FC AG_RECV
<ul> <li>User data per job, max.</li> </ul>	8 kbyte
Standard communication (FMS)	
• supported	Yes; Via CP and loadable FB
Number of connections	
• overall	16; of which one is reserved for PG and OP
<ul> <li>usable for PG communication</li> </ul>	
<ul> <li>reserved for PG communication</li> </ul>	1
— adjustable for PG communication, max.	0
usable for OP communication	
<ul> <li>reserved for OP communication</li> </ul>	1
— adjustable for OP communication, max.	0
usable for S7 basic communication	
asable for or basic soffillialitication	

reserved for S7 basic communication	0
	0
<ul> <li>— adjustable for S7 basic communication, max.</li> </ul>	
usable for S7 communication	
	0
— reserved for S7 communication	
<ul> <li>adjustable for S7 communication, max.</li> </ul>	0
usable for routing	0
— reserved for routing	0
<ul><li>— adjustable for routing, max.</li></ul>	0
S7 message functions	
Number of login stations for message functions, max.	8
Symbol-related messages	Yes
Program alarms	Yes
Alarm 8-blocks	Yes
Process control messages	Yes
Test commissioning functions	
Status block	Yes
Single step	Yes
Number of breakpoints	4
Status/control	
Status/control variable	Yes
Forcing	
• Forcing	Yes
Diagnostic buffer	
• present	Yes
<ul><li>Number of entries, max.</li></ul>	200
— adjustable	Yes
Carriermetics	
Configuration Configuration software	
• STEP 7	Yes
Programming	, 60
Nesting levels	8
Programming language	Ÿ
	Yes
— LAD	Yes
— FBD	
— STL	Yes
— SCL	Yes
— CFC	Yes
— GRAPH	Yes
— HiGraph®	Yes
Know-how protection	

● User program protection/password protection

Pimensions

Width

25 mm

Height

290 mm

Depth

219 mm

Weights

Weights

Weight, approx.

720 g

last modified:

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