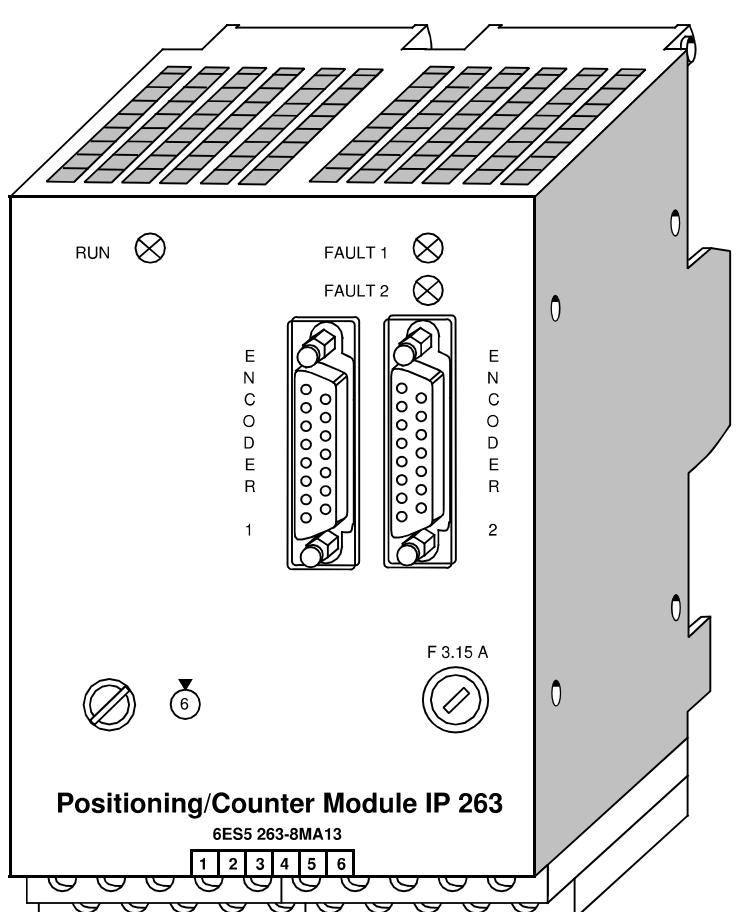


**15.8 IP 263 Positioning Module**

(6ES5 263-8MA13)



<b>Technical Specifications</b>		<b>Digital Inputs</b>
<b>Encoders</b>		
Position decoder	incremental, absolute (SSI interface)	Input voltage range - 3 V to + 30 V Galvanic isolation no 0 signal - 3 V to +5 V 1 signal +13 V to +30 V
Maximum traversing range - with incremental encoders - with absolute encoders	2 <sup>24</sup> increments 8192 increments per revolution × 2048 revolutions	Permissible zero-signal current at 0 signal 1.1 mA Input current at 24 V typ. 5 mA
Signal voltages - Differential inputs - Asymmetrical inputs	5 V to RS 422 24 V (only incremental encoders)	Other: If the digital inputs are used, they must always be connected to a defined potential (0 V, 24 V) and must not be kept open.
Supply voltage for encoders (short-circuit-proof, no overload)	5 V/300 mA 24 V/300 mA	
Input frequency and cable length Symmetrical encoders (5 V signals): - with 5 V encoder supply	max. 200 kHz for 32 m (105 ft.) cable, shielded	Output voltage range +20 V to +30 V Galvanic isolation no Output current at 1 signal max. 500 mA Short-circuit protection Short-circuit-proof output Cable length, shielded max. 100 m (328 ft.)
- with 24 V encoder supply	max. 200 kHz for 100 m (328 ft.) cable, shielded	
Asymmetrical encoders (24 V signals):	max. 100 kHz for 25 m (82 ft.) cable, shielded max. 25 kHz for 100 m (328 ft.) cable, shielded	Logic voltage from 24 V supply produced with switched-mode power supply 4.9 V to 5.1 V Current consumption from 24 V without outputs and encoder typ. 120 mA Undervoltage monitoring $V_{internal} < 4.65 \text{ V}$
Data transmission rate and cable length with absolute encoders	62.5 kHz (selectable in steps) 125 kHz (160 m/525 ft. shielded) 250 kHz 500 kHz 1 MHz (32 m/105 ft. shielded)	<b>Power Loss</b> typ. 4 W
Input signals - Incremental	2 pulse trains displaced by 90° 1 zero pulse	
- 24 V initiator (BERO) - SSI	1 pulse train Absolute value	
Input currents - 5 V - 24 V	to RS 422 typ. 5 mA	