## **SIEMENS**

Data sheet

## 6ES7312-1AD10-0AB0

SIMATIC S7-300, CPU 312 CPU WITH MPI INTERFACE INTEGRATED 24 V DC POWER SUPPLY 16 KBYTE WORKING MEMORY MICRO MEMORY CARD NECESSARY

General information	
HW functional status	01
Firmware version	V2.0.0
Engineering with	
<ul> <li>Programming package</li> </ul>	STEP 7 V5.1 SP4 or higher
Supply voltage	
Rated value (DC)	
• 24 V DC	Yes
permissible range, lower limit (DC)	20.4 V
permissible range, upper limit (DC)	28.8 V
external protection for power supply lines	2 A min.
(recommendation)	
Input current	
Current consumption (rated value)	0.6 A
Current consumption (in no-load operation), typ.	60 mA
Inrush current, typ.	2.5 A
l²t	0.5 A <sup>2</sup> ·s
Power loss	
Power loss, typ.	2.5 W
Memory	
Work memory	
• integrated	16 kbyte
• expandable	No
Load memory	
• Plug-in (MMC)	Yes
<ul> <li>Plug-in (MMC), max.</li> </ul>	4 Mbyte
<ul> <li>Data management on MMC (after last programming), min.</li> </ul>	10 y
Backup	
• present	Yes; Guaranteed by MMC (maintenance-free)
<ul> <li>without battery</li> </ul>	Yes; Program and data
CPU processing times	0.242
for bit operations, typ.	0.2 µs

for word operations, typ.	0.4 µs
for fixed point arithmetic, typ.	5 μs
for floating point arithmetic, typ.	6 µs
CPU-blocks	
Number of blocks (total)	1 024; (DBs, FCs, FBs OBs, SDBs); the maximum number of loadable blocks can be reduced by the MMC being used.
DB	
<ul> <li>Number, max.</li> </ul>	511; Number range: 1 to 511
• Size, max.	16 kbyte
FB	
● Number, max.	512; Number range: 0 to 2047
• Size, max.	16 kbyte
FC	
• Number, max.	512; Number range: 0 to 2047
• Size, max.	16 kbyte
OB	
<ul> <li>Number, max.</li> </ul>	see instruction list
• Size, max.	16 kbyte
<ul> <li>Number of free cycle OBs</li> </ul>	1; OB 1
<ul> <li>Number of time alarm OBs</li> </ul>	1; OB 10
<ul> <li>Number of delay alarm OBs</li> </ul>	1; OB 20
<ul> <li>Number of cyclic interrupt OBs</li> </ul>	1; OB 35
<ul> <li>Number of process alarm OBs</li> </ul>	1; OB 40
<ul> <li>Number of startup OBs</li> </ul>	1; OB 100
<ul> <li>Number of asynchronous error OBs</li> </ul>	1; OB 80
<ul> <li>Number of synchronous error OBs</li> </ul>	2; OB 121, 122
Nesting depth	
• per priority class	8
<ul> <li>additional within an error OB</li> </ul>	4
Counters, timers and their retentivity	
S7 counter	
Number	128
Retentivity	
— adjustable	Yes
— preset	Z 0 to Z 7
Counting range	
— adjustable	Yes
— lower limit	0
— upper limit	999
IEC counter	
	Yes

• Turne	SFB
• Type	
• Number	Unlimited (limited only by RAM capacity)
S7 times	128
• Number	128
Retentivity	N .
— adjustable	Yes
— preset	No retentivity
Time range	
— lower limit	10 ms
— upper limit	9 990 s
IEC timer	
• present	Yes
• Туре	SFB
• Number	Unlimited (limited only by RAM capacity)
Data areas and their retentivity	
retentive data area in total	All (incl. memory bits, times, counters)
Flag	
• Number, max.	128 byte
Retentivity available	Yes; MB 0 to MB 127
<ul> <li>Retentivity preset</li> </ul>	MB 0 to MB 15
<ul> <li>Number of clock memories</li> </ul>	8; 1 memory byte
Data blocks	
Retentivity adjustable	No
<ul> <li>Retentivity preset</li> </ul>	Yes
Local data	
• per priority class, max.	256 byte
Address area	
I/O address area	
Inputs	1 kbyte
Outputs	1 kbyte
Process image	
Inputs	128 byte
• Outputs	128 byte
Digital channels	
Inputs	256
— of which central	256
Outputs	256
— of which central	256
Analog channels	
Inputs	64
— of which central	64

Outputs	64
— of which central	64
Hardware configuration Number of DP masters	
• integrated	0
• via CP	4
Number of operable FMs and CPs (recommended)	-
• FM	8
• CP, PtP	8
• CP, LAN	4
Rack	
Racks, max.	1
<ul> <li>Modules per rack, max.</li> </ul>	8
Time of day	
Clock	
Software clock	Yes
<ul> <li>retentive and synchronizable</li> </ul>	No
<ul> <li>Deviation per day, max.</li> </ul>	15 s
Operating hours counter	
Number	1
<ul> <li>Number/Number range</li> </ul>	0
<ul> <li>Range of values</li> </ul>	0 to 2 <sup>31</sup> hours (when using SFC 101)
Granularity	1 h
• retentive	Yes; Must be restarted at each restart
Clock synchronization	
<ul> <li>supported</li> </ul>	Yes
• to MPI, master	Yes
● to MPI, slave	Yes
• in AS, master	Yes
1. Interface	
Interface type	Integrated RS 485 interface
Physics	RS 485
Isolated	No
Power supply to interface (15 to 30 V DC), max.	200 mA
Protocols	
• MPI	Yes
PROFIBUS DP master	No
PROFIBUS DP slave	No
Point-to-point connection	No
MPI	
Number of connections	6

• Transmission rate, max.	187.5 kbit/s
Services	
— PG/OP communication	Yes
— Routing	No
— Global data communication	Yes
— S7 basic communication	Yes
— S7 communication	Yes
— S7 communication, as client	No
— S7 communication, as server	Yes
Communication functions	
PG/OP communication	Yes
Global data communication	
supported	Yes
<ul> <li>Number of GD loops, max.</li> </ul>	4
<ul> <li>Number of GD packets, max.</li> </ul>	4
<ul> <li>Number of GD packets, transmitter, max.</li> </ul>	4
<ul> <li>Number of GD packets, receiver, max.</li> </ul>	4
<ul> <li>Size of GD packets, max.</li> </ul>	22 byte
<ul> <li>Size of GD packet (of which consistent), max.</li> </ul>	22 byte
S7 basic communication	
• supported	Yes
<ul> <li>User data per job, max.</li> </ul>	76 byte
<ul> <li>User data per job (of which consistent), max.</li> </ul>	76 byte; 76 bytes (with X_SEND or X_RCV); 64 bytes (with X_PUT or X_GET as server)
S7 communication	
• supported	Yes
• as server	Yes
• as client	Yes; Via CP and loadable FB
<ul> <li>User data per job, max.</li> </ul>	180 byte; With PUT/GET
<ul> <li>User data per job (of which consistent), max.</li> </ul>	64 byte
S5 compatible communication	
● supported	Yes; via CP and loadable FC
Number of connections	
• overall	6
<ul> <li>usable for PG communication</li> </ul>	5
— reserved for PG communication	1
— adjustable for PG communication, min.	1
<ul> <li>adjustable for PG communication, max.</li> </ul>	5
<ul> <li>usable for OP communication</li> </ul>	5
— reserved for OP communication	1
<ul> <li>adjustable for OP communication, min.</li> </ul>	1

— adjustable for OP communication, max.	5
<ul> <li>usable for S7 basic communication</li> </ul>	2
- reserved for S7 basic communication	2
<ul> <li>— adjustable for S7 basic communication, min.</li> </ul>	0
— adjustable for S7 basic communication, max.	2

## S7 message functions

S7 message functions	
Number of login stations for message functions, max.	6; Depending on the configured connections for PG/OP and S7
	basic communication
Process diagnostic messages	Yes
simultaneously active Alarm-S blocks, max.	20
Toot commissioning functions	
Test commissioning functions	N/
Status block	Yes
Single step	Yes
Number of breakpoints	2
Status/control	
<ul> <li>Status/control variable</li> </ul>	Yes
Variables	Inputs, outputs, memory bits, DB, times, counters
<ul> <li>Number of variables, max.</li> </ul>	30
— of which status variables, max.	30
— of which control variables, max.	14
Forcing	
Forcing	Yes
<ul> <li>Forcing, variables</li> </ul>	Inputs, outputs
<ul> <li>Number of variables, max.</li> </ul>	10
Diagnostic buffer	
• present	Yes
<ul> <li>Number of entries, max.</li> </ul>	100
— adjustable	No

Configuration	
Configuration software	
• STEP 7	Yes; V5.1 SP4 and higher
Programming	
Command set	see instruction list
Nesting levels	8
<ul> <li>System functions (SFC)</li> </ul>	see instruction list
<ul> <li>System function blocks (SFB)</li> </ul>	see instruction list
Programming language	
— LAD	Yes
— FBD	Yes

— STL	Yes
Know-how protection	
<ul> <li>User program protection/password protection</li> </ul>	Yes
Dimensions	
Width	40 mm
Height	125 mm
Depth	130 mm
Weights	
Weight, approx.	270 g
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