

## 7.2 CPU 312C

### Technical data

Table 7- 3 Technical data of CPU 312C

Technical data	
CPU and version	
Order no. [MLFB]	6ES7 312-5BE03-0AB0
• Hardware version	01
• Firmware version	V2.6
• Associated programming package	STEP 7 V5.4 + SP3 and higher, or STEP 7 V5.3 + SP2 and higher with HSP 0123
Memory	
Work memory	
• Integrated	32 KB
• Expandable	No
Load memory	Pluggable by means of Micro Memory Card (max. 4 MB)
Data storage life on the Micro Memory Card (following final programming)	At least 10 years
Buffering	Guaranteed by Micro Memory Card (maintenance-free)
Execution times	
Processing times of	
• Bit operations	Min. 0.2 µs
• Word instructions	Min. 0.4 µs
• Fixed-point arithmetic	Min. 5 µs
• Floating-point arithmetic	Min. 6 µs
Timers/counters and their retentive address areas	
S7 counters	128
• Retentivity	Configurable
• Default	From C 0 to C 7
• Counting range	0 to 999
IEC Counters	Yes
• Type	SFB
• Number	Unlimited (limited only by work memory size)
S7 timers	128
• Retentivity	Configurable
• Default	Not retentive
• Timer range	10 ms to 9990 s

<b>Technical data</b>	
IEC timers	Yes
• Type	SFB
• Number	Unlimited (limited only by work memory size)
<b>Data areas and their retentive address areas</b>	
Bit memory	128 bytes
• Retentivity	Configurable
• Preset retentive address areas	MB0 to MB15
Clock flag bits	8 (1 memory byte)
Data blocks	Max. 511 (in the 1 to 511 range of numbers)
• Size	Max. 16 KB
• Non-retain support (configurable retentivity)	Yes
Local data per priority class	Max. 256 bytes
<b>Blocks</b>	
Total	1024 (DBs, FCs, FBs) The maximum number of blocks that can be loaded may be reduced if you are using another Micro Memory Card.
OBs	See the Instruction List
• Size	Max. 16 KB
• Number of free-cycle OBs	1 (OB 1)
• Number of time-of-day interrupt OBs	1 (OB 10)
• Number of time-delay interrupt OBs	1 (OB 20)
• Number of watchdog interrupts	1 (OB 35)
• Number of process interrupt OBs	1 (OB 40)
• Number of startup OBs	1 (OB 100)
• Number of asynchronous error OBs	4 (OB 80, 82, 85, 87)
• Number of synchronous error OBs	2 (OB 121, 122)
Nesting depth	
• Per priority class	8
• Additional within an error OB	4
FBs	
• Number, max.	1024 (in the 0 to 2047 range of numbers)
• Size	Max. 16 KB
FCs	
• Number, max.	1024 (in the 0 to 2047 range of numbers)
• Size	Max. 16 KB

<b>Technical data</b>	
<b>Address areas (I/O)</b>	
Total I/O address area	
• Inputs	1024 bytes (user-specific addressing)
• Outputs	1024 bytes (user-specific addressing)
I/O process image	
• Inputs	128 bytes
• Outputs	128 bytes
Digital channels	
• Integrated channels (DI)	10
• Integrated channels (DO)	6
• Inputs	266
• Outputs	262
• Inputs, central	266
• Outputs, central	262
Analog channels	
• Integrated channels (AI)	None
• Integrated channels (AO)	None
• Inputs	64
• Outputs	64
• Inputs, central	64
• Outputs, central	64
<b>Removal</b>	
Racks	Max. 1
Modules per rack	Max. 8
Number of DP masters	
• Integrated	None
• Via CP	4
Operable function modules and communication processors	
• FM	Max. 8
• CP (PtP)	Max. 8
• CP (LAN)	Max. 4
<b>Time</b>	
Clock	Yes (SW clock)
• Buffered	No
• Accuracy	Deviation per day < 15 s
• Behavior of the realtime clock after POWER ON	The clock keeps running, continuing at the time-of-day it had when power was switched off.

<b>Technical data</b>	
Operating hours counter	1
• Number	0
• Value range	2 <sup>31</sup> hours (if SFC 101 is used)
• Granularity	1 hour
• Retentive	Yes; must be manually restarted after every restart
Clock synchronization	Yes
• In the AS	Master
• On MPI	Master/slave
<b>S7 message functions</b>	
Number of stations that can be logged on for signaling functions	Max. 6 (depends on the number of connections configured for PG / OP and S7 basic communication)
Process diagnostics messages	Yes
• Simultaneously enabled interrupt S blocks	Max. 20
<b>Test and startup functions</b>	
Status/control variables	Yes
• Variable	Inputs, outputs, memory bits, DBs, timers, counters
• Number of variables	Max. 30
– Of those as status variable	Max. 30
– Of those as control variable	Max. 14
Force	Yes
• Variable	Inputs, outputs
• Number of variables	Max. 10
Block status	Yes
Single-step	Yes
Breakpoint	2
Diagnostics buffer	Yes
• Number of entries (not configurable)	Max. 100
<b>Communication functions</b>	
PG/OP communication	Yes
Global data communication	Yes
• Number of GD circuits	4
• Number of GD packets	Max. 4
– Sending stations	Max. 4
– Receiving stations	Max. 4
• Length of GD packets	Max. 22 bytes
– Consistent data	22 bytes

<b>Technical data</b>	
S7 basic communication	Yes
<ul style="list-style-type: none"> <li>User data per job</li> <li>Consistent data</li> </ul>	Max. 76 bytes 76 bytes (for X_SEND or X_RCV) 64 bytes (for X_PUT or X_GET as the server)
S7 communication	
<ul style="list-style-type: none"> <li>As server</li> </ul>	Yes
<ul style="list-style-type: none"> <li>User data per job               <ul style="list-style-type: none"> <li>Consistent data</li> </ul> </li> </ul>	Max. 180 bytes (with PUT/GET) 64 bytes
S5-compatible communication	Yes (via CP and loadable FCs)
Number of connections	Max. 6
Can be used for	
<ul style="list-style-type: none"> <li>PG communication               <ul style="list-style-type: none"> <li>Reserved (default)</li> <li>Configurable</li> </ul> </li> </ul>	Max. 5 1 From 1 to 5
<ul style="list-style-type: none"> <li>OP communication               <ul style="list-style-type: none"> <li>Reserved (default)</li> <li>Configurable</li> </ul> </li> </ul>	Max. 5 1 From 1 to 5
<ul style="list-style-type: none"> <li>S7-based communication               <ul style="list-style-type: none"> <li>Reserved (default)</li> <li>Configurable</li> </ul> </li> </ul>	Max. 2 0 From 0 to 2
Routing	No
<b>Interfaces</b>	
<b>1st interface</b>	
Type of interface	Integrated RS485 interface
Physics	RS 485
Electrically isolated	No
Interface power supply (15 to 30 VDC)	Max. 200 mA
<b>Functionality</b>	
<ul style="list-style-type: none"> <li>MPI</li> </ul>	Yes
<ul style="list-style-type: none"> <li>PROFIBUS DP</li> </ul>	No
<ul style="list-style-type: none"> <li>Point-to-point connection</li> </ul>	No

<b>Technical data</b>	
<b>MPI</b>	
Services	
• PG/OP communication	Yes
• Routing	No
• Global data communication	Yes
• S7 basic communication	Yes
• S7 communication <ul style="list-style-type: none"> <li>– As server</li> <li>– As client</li> </ul>	Yes No
• Transmission rates	Max. 187.5 kbps
<b>Programming</b>	
Programming language	LAD/FBD/STL
Instruction set	See the Instruction List
Nesting levels	8
System functions (SFC)	See the Instruction List
System function blocks (SFB)	See the Instruction List
User program protection	Yes
<b>Integrated I/O</b>	
• Default addresses of the integrated <ul style="list-style-type: none"> <li>– Digital inputs</li> <li>– Digital outputs</li> </ul>	124.0 to 125.1 124.0 to 124.5
<b>Integrated functions</b>	
Counters	2 channels (see the Manual <i>Technological Functions</i> )
Frequency counters	2 channels, max. 10 kHz (see the Manual <i>Technological Functions</i> )
Cycle duration measurement	2 channels (see the Manual <i>Technological Functions</i> )
Pulse outputs	2 channels for pulse width modulation, max. 2.5 kHz (see the Manual <i>Technological Functions</i> )
Controlled positioning	No
Integrated "Controlling" SFB	No
<b>Dimensions</b>	
Mounting dimensions W x H x D (mm)	80 x 125 x 130
Weight	409 g

Technical data	
Voltages and currents	
Power supply (rated value)	24 VDC
• Permissible range	20.4 V to 28.8 V
Current consumption (no-load operation)	Typically 60 mA
Inrush current	Typically 11 A
Power consumption (nominal value)	500 mA
I <sup>2</sup> t	0.7 A <sup>2</sup> s
External fusing of power supply lines (recommended)	LS switch Type C min. 2 A, LS switch Type B min. 4 A
Power loss	Typically 6 W

## Reference

In Chapter *Specifications of the integrated I/O* you can find

- Under *Digital inputs of CPUs 31xC* and *Digital outputs of CPUs 31xC* the technical data of integrated I/Os.
- the block diagrams of the integrated I/Os under *Arrangement and usage of integrated I/Os*.