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Data sheet

6ES7318-3FL00-0AB0

Spare part SIMATIC S7-300 CPU319F-3 PN/DP, Central processing unit with 1400 KB work memory, 1st interface MPI/DP 12 Mbit/s, 2nd interface DP master/slave 3rd interface Ethernet PROFINET, Micro Memory Card required Can be used with software package Distributed Safety from V5.4 SP3



General information	
HW functional status	03
Firmware version	V2.8
Engineering with	
 Programming package 	STEP 7 V5.4 + SP5 or higher or STEP 7 V5.4 + SP4 or higher with HSP 186, S7 Distributed Safety V5.4 SP4 or higher
Supply voltage	
Rated value (DC)	
• 24 V DC	Yes
permissible range, lower limit (DC)	20.4 V
permissible range, upper limit (DC)	28.8 V
external protection for power supply lines (recommendation)	2 A min.
Input current	
Current consumption (rated value)	1 050 mA
Current consumption (in no-load operation), typ.	400 mA
Inrush current, typ.	4 A

l²t	1.2 A ^{2.} s
Power loss	
Power loss, typ.	14 W
Memory	
Work memory	
• integrated	1 400 kbyte
• expandable	No
 Size of retentive memory for retentive data 	700 kbyte
blocks	
Load memory	
• Plug-in (MMC)	Yes
 Plug-in (MMC), max. 	8 Mbyte
 Data management on MMC (after last 	10 y
programming), min.	
Backup	
• present	Yes; Guaranteed by MMC (maintenance-free)
• without battery	Yes; Program and data
CPU processing times	
for bit operations, typ.	0.01 µs
for word operations, typ.	0.02 μs
for fixed point arithmetic, typ.	0.02 µs
for floating point arithmetic, typ.	0.04 μs
CPU-blocks	
Number of blocks (total)	4 096; (DBs, FCs, FBs); the maximum number of loadable blocks
22	can be reduced by the MMC used.
DB	4.006: Number range: 1 to 16000
• Number, max.	4 096; Number range: 1 to 16000
• Size, max.	64 kbyte
FB	4.006: Number range: 0 to 7000
• Number, max.	4 096; Number range: 0 to 7999
• Size, max.	64 kbyte
FC	4.006: Number range: 0 to 7000
Number, max.	4 096; Number range: 0 to 7999
• Size, max.	64 kbyte
OB	64 kbyto
Size, max.	64 kbyte
Number of free cycle OBs	1; OB 1
Number of time alarm OBs	1; OB 10
Number of delay alarm OBs	2; OB 20, 21
 Number of cyclic interrupt OBs 	4; OB 32, 33, 34, 35 (OB 35: smallest settable clock pulse = 500
	μs)

 Number of process alarm OBs 	1; OB 40
 Number of DPV1 alarm OBs 	3; OB 55, 56, 57
 Number of isochronous mode OBs 	1; OB 61
 Number of startup OBs 	1; OB 100
 Number of asynchronous error OBs 	6; OB 80, 82, 83, 85, 86, 87 (OB83 only for PROFINET IO)
 Number of synchronous error OBs 	2; OB 121, 122
Nesting depth	
• per priority class	16
 additional within an error OB 	4
Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
— lower limit	0
— upper limit	2 047
— preset	Z 0 to Z 7
Counting range	
— can be set	Yes
— lower limit	0
— upper limit	999
IEC counter	
Number	Unlimited (limited only by RAM capacity)
S7 times	
Number	2 048
Retentivity	
— adjustable	Yes
— lower limit	0
— upper limit	2 047
— preset	No retentivity
Time range	
— lower limit	10 ms
— upper limit	9 990 s
IEC timer	
• present	Yes
• Туре	SFB
• Number	Unlimited (limited only by RAM capacity)
Data areas and their retentivity	
retentive data area in total	All, max. 700 KB
Flag	
• Number, max.	8 192 byte
. ambor, max.	

 Retentivity available 	Yes; from MB 0 to MB 8191
Retentivity preset	MB 0 to MB 15
Number of clock memories	8; 1 memory byte
Data blocks	o, i memory byte
	Yes; via non-retain property on DB
Retentivity adjustable	Yes
Retentivity preset Local data	
	32 768 byte; Max. 2048 bytes per block
 per priority class, max. 	52 7 00 byte, Max. 2040 bytes per block
Address area	
I/O address area	
• Inputs	8 192 byte
Outputs	8 192 byte
of which distributed	
— Inputs	8 192 byte
— Outputs	8 192 byte
Process image	
• Inputs	8 192 byte
Outputs	8 192 byte
 Inputs, adjustable 	8 192 byte
 Outputs, adjustable 	8 192 byte
 Inputs, default 	1 024 byte
 Outputs, default 	1 024 byte
Subprocess images	
 Number of subprocess images, max. 	1
Digital channels	
Inputs	65 536
— of which central	1 024
Outputs	65 536
— of which central	1 024
Analog channels	
• Inputs	4 096
— of which central	256
Outputs	4 096
— of which central	256
Hardwara configuration	
Hardware configuration Number of DP masters	
integrated	2
• via CP	4
Number of operable FMs and CPs (recommended)	
• FM	8
• CP, PtP	8
- VI , I U	

• CP, LAN	10
Rack	
• Racks, max.	4
 Modules per rack, max. 	8
Time of day	
Clock	
 Hardware clock (real-time) 	Yes
 retentive and synchronizable 	Yes
Backup time	6 wk; At 40 °C ambient temperature
 Deviation per day, max. 	10 s
 Behavior of the clock following expiry of backup period 	Clock continues to run with the time at which the power failure occurred
Operating hours counter	
Number	4
Number/Number range	0 to 3
Range of values	0 to 2^31 hours (when using SFC 101)
• retentive	Yes; Must be restarted at each restart
Clock synchronization	
supported	Yes
• to MPI, master	Yes
● to MPI, slave	Yes
● to DP, master	Yes; With DP slave only slave clock
● to DP, slave	Yes
• in AS, master	Yes
• in AS, slave	Yes
• on Ethernet via NTP	Yes; As client
1. Interface	
Interface type	Integrated RS 485 interface
Physics	RS 485
Isolated	Yes
Power supply to interface (15 to 30 V DC), max.	150 mA

Power supply to interface (15 to 30 V DC), max.	150 mA
Functionality	
• MPI	Yes
 PROFIBUS DP master 	Yes
PROFIBUS DP slave	Yes
 Point-to-point connection 	No
MPI	
 Number of connections 	32
 Transmission rate, max. 	12 Mbit/s
Services	
— PG/OP communication	Yes

— Routing	Yes
— Global data communication	Yes
— S7 basic communication	Yes
— S7 communication	Yes
— S7 communication, as client	No; but via CP and loadable FB
— S7 communication, as server	Yes
DP master	
 Transmission rate, max. 	12 Mbit/s
 Number of DP slaves, max. 	124
Services	
— PG/OP communication	Yes
— Routing	Yes
— Global data communication	No
— S7 basic communication	Yes; I blocks only
— S7 communication	Yes
— S7 communication, as client	No
— S7 communication, as server	Yes
— Equidistance	Yes
— Isochronous mode	No
— SYNC/FREEZE	Yes
 Activation/deactivation of DP slaves 	Yes
— Number of DP slaves that can be	8
simultaneously activated/deactivated, max.	
 — Direct data exchange (slave-to-slave communication) 	Yes; As subscriber
— DPV1	Yes
Address area	
— Inputs, max.	8 kbyte
— Outputs, max.	8 kbyte
User data per DP slave	
— Inputs, max.	244 byte
— Outputs, max.	244 byte
DP slave	
 Transmission rate, max. 	12 Mbit/s
 automatic baud rate search 	Yes; only with passive interface
 Address area, max. 	32
 User data per address area, max. 	32 byte
Services	
— PG/OP communication	Yes
— Routing	Yes; with interface active
— Global data communication	No

— S7 basic communication	No
— S7 communication	Yes
— S7 communication, as client	No
— S7 communication, as server	Yes; Connection configured on one side only
 Direct data exchange (slave-to-slave communication) 	Yes
— DPV1	No
Transfer memory	
— Inputs	244 byte
— Outputs	244 byte

2. Interface	
Interface type	Integrated RS 485 interface
Physics	RS 485
Isolated	Yes
Power supply to interface (15 to 30 V DC), max.	200 mA
Functionality	
● MPI	No
 PROFINET IO Controller 	No
PROFINET IO Device	No
PROFINET CBA	No
PROFIBUS DP master	Yes
PROFIBUS DP slave	Yes
Open IE communication	No
Web server	No
 Point-to-point connection 	No
DP master	
 Transmission rate, max. 	12 Mbit/s
 Number of DP slaves, max. 	124
Services	
— PG/OP communication	Yes
— Routing	Yes
— Global data communication	No
— S7 basic communication	Yes; I blocks only
— S7 communication	Yes
— S7 communication, as client	No
— S7 communication, as server	Yes; Connection configured on one side only
— Equidistance	Yes
— Isochronous mode	Yes; OB 61
- SYNC/FREEZE	Yes
- Activation/deactivation of DP slaves	Yes

- Future of De saves interface imultation of parts and and of imultation of parts and and of imultation of parts - Direct data exchange (slave-to-slave communication) - DPV1 Yes Address area - Inputs, max. 24 byte - Outputs, max. 244 byte - Outputs, max. 25 byte - Facting - S7 communication - Dev1 - Dived data exchange (slave-to-slave communication) - DPv1 No - S7 communication, as client No - Divet data exchange (slave-to-slave communication) - Divet data exchange (slave-to-slave communication) - Divet data exchange (slave-to-slave communication - Outputs - Outputs - Outputs - Outputs - Outputs - Outputs	— Number of DP slaves that can be	8
Direct data exchange (slave-to-slave communication)Yes: As subscriber DPV1YesAddress area Inputs, max.8 kbyte Outputs, max.8 kbyteUser data per DP slave Inputs, max.244 byte Outputs, max.244 byte Outputs, max.244 byte Outputs, max.244 byteDP slave GSD file		0
communication) - DPV1 Yes Address area Inputs, max. 8 kbyte Outputs, max. 8 kbyte User data per DP slave - Inputs, max. 244 byte Outputs, max. 244 byte DP slave - Outputs, max. 244 byte DP slave - Outputs, max. 244 byte DP slave - SSD file The latest GSD file is available at: http://www.siemens.com/profibus-gsd Transmission rate, max. 12 Mbit/s automatic baud rate search Yes; only with passive interface Address area, max. 32 Bouling Yes: with interface active Global data communication No S7 communication No S7 communication No S7 communication Yes DPV1 No Transfer memory Yes Diputs 244 byte Outputs 244 byte Outputs 244 byte Duputs 244 byte Diputs 244 byte Duputs 244 byte Outputs 244 byte Outputs	•	Yes: As subscriber
Address area 8 kbyte - Inputs, max. 8 kbyte - Outputs, max. 8 kbyte User data per DP slave - - Inputs, max. 244 byte - Outputs, max. 244 byte DP slave - - SSD file The latest GSD file is available at: http://www.siemems.com/prof/bus-gsd - Transmission rate, max. 12 Mbit/s - automatic baud rate search Yes; only with passive interface - Address area, max. 32 - User data per address area, max. 32 - PG/OP communication Yes; - Routing Yes; with interface active - Global data communication No - S7 communication Yes - Direct data exchange (slave-to-slave communication on point) Yes - Direct data exchange (slave-to-slave communication on point) Yes - Outputs 244 byte - Outputs 244 byte - Outputs 244 byte - Output		
Inputs, max.8 kbyte Outputs, max.8 kbyteUser data per DP slave Inputs, max.244 byte Outputs, max.244 byteDP slave GSD fileThe latest GSD file is available at: http://www.siemens.com/profibus-gad• GSD fileThe latest GSD file is available at: http://www.siemens.com/profibus-gad• Transmission rate, max.12 Mbit/s• automatic baud rate searchYes; only with passive interface• Address area, max.32• User data per address area, max.32 byteServices PG/OP communicationYes- RoutingYes; with interface active- Global data communicationNo- S7 basic communicationNo- S7 communication, as clientNo- S7 communication, as serverYes; Connection configured on one side only- Direct data exchange (slave-to-slave communication)Yes- InterfacePROFINET- Inputs244 byte- Outputs244 byte- Outputs244 byte- Direct data exchange (slave-to-slave communication)Yes- Inputs244 byte- Outputs244 byte- AutocrossingYes- Interface typePROFINETPhysics1Interface typesYes- Number of ports1	— DPV1	Yes
Outputs, max.8 kbyteUser data per DP slave244 byteInputs, max.244 byteOutputs, max.244 byteDP slaveEst of CSD fileOutputs, max.12 Mbit/sOutputs, max.32Outputs, max.32Outputs, max.32Outputs, max.32 byteOutputsServicesPG/OP communicationYesPG/OP communicationNoS7 communicationNoS7 communicationYesS7 communication, as clientNoS7 communication, as serverYes; Connection configured on one side only	Address area	
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Inputs, max. 244 byte Outputs, max. 244 byte DP slave Cost of the is available at: • GSD file The latest GSD file is available at: • Interfaces area, max. 12 Mbit/s • automatic baud rate search Yes; only with passive interface • Address area, max. 32 • User data per address area, max. 32 • User data per address area, max. 32 > Bro/OP communication Yes - Global data communication No - S7 communication Yes; with interface active - S7 communication, as client No - S7 communication, as server Yes; Connection configured on one side only - Direct data exchange (slave-to-slave communication) Yes - Duptis 244 byte - Outputs 244 byte - Outputs 244 byte - Direct data exchange (slave-to-slave communication) Yes - Diptif No <td>— Outputs, max.</td> <td>8 kbyte</td>	— Outputs, max.	8 kbyte
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DP slave • GSD file The latest GSD file is available at: http://www.siemens.com/profibus-gsd • Transmission rate, max. 12 Mbit/s • automatic baud rate search Yes; only with passive interface • Address area, max. 32 • User data per address area, max. 32 byte Services - - PG/OP communication Yes - Routing Yes; with interface active - Global data communication No - S7 basic communication Yes - S7 communication, as client No - S7 communication, as server Yes; Connection configured on one side only - Direct data exchange (slave-to-slave communication) No - DPV1 No Transfer memory - - Inputs 244 byte - Outputs 244 byte Interface type PROFINET Physics Ethernet RJ45 Isolated Yes automatic detection of transmission rate Yes; 10/100 Mbit/s Autocrossing Yes Interface types Yes • Number of ports 1		244 byte
Interface http://www.siemens.com/profibus-gsd • Transmission rate, max. 12 Mbit/s • automatic baud rate search Yes; only with passive interface • Address area, max. 32 • User data per address area, max. 32 • DefOP communication Yes; with interface active • Routing Yes; with interface active • Global data communication No • S7 communication Yes; Connection configured on one side only • S7 communication, as client No • S7 communication, as server Yes; Connection configured on one side only • Direct data exchange (slave-to-slave communication) Yes • Direct data exchange (slave-to-slave communication) No • Direct data exchange (slave-to-slave communication) Yes • Direct data exchange (slave-to-slave communication) Yes • Direct data exchange (slave-to-slave communication) Yes • Dupts 244 byte • Duputs 244 byte • Autoregotiation Yes automatic detection of transmission rate Y	·	
• Transmission rate, max.12 Mbit/s• automatic baud rate searchYes; only with passive interface• Address area, max.32• User data per address area, max.32 byteServices PG/OP communicationYes; with interface active- Global data communicationNo- S7 basic communicationNo- S7 communication, as clientNo- S7 communication, as clientNo- S7 communication, as clientNo- S7 communication, as clientNo- DPV1NoTransfer memoryYes- Inputs244 byte- Outputs244 byteSolatedYesautomatic detection of transmission rateYesAutorcossingYesInterface typesYes- Interface typesYes- Number of portsYes- Number of ports1	• GSD file	The latest GSD file is available at:
InterfaceYes: only with passive interface• Address area, max.32• User data per address area, max.32 byteServicesYes- PG/OP communicationYes- RoutingYes; with interface active- Global data communicationNo- S7 basic communicationNo- S7 communicationYes- S7 communication, as clientNo- S7 communication, as serverYes; Connection configured on one side only- Direct data exchange (slave-to-slave communication)Yes- DPV1NoTransfer memory244 byte- Inputs244 byte- Outputs244 byteInterface typePROFINETPhysicsEthernet RJ45IsolatedYesAutocrossingYesAutocrossingYesInterface typesYes- Number of ports1		http://www.siemens.com/profibus-gsd
• Address area, max.32• User data per address area, max.32 byteServices- PG/OP communicationYes- RoutingYes; with interface active- Global data communicationNo- S7 basic communicationNo- S7 communicationYes- S7 communication, as clientNo- S7 communication, as clientNo- S7 communication, as serverYes; Connection configured on one side only- Direct data exchange (slave-to-slave communication)Yes- DPV1NoTransfer memory- Inputs244 byte- Outputs244 byteInterface typePROFINETPhysicsEthermet RJ45IsolatedYesautomatic detection of transmission rateYes; 10/100 Mbit/sAutocrossingYesInterface typesYes• Number of ports1	• Transmission rate, max.	12 Mbit/s
• User data per address area, max. 32 byte Services - - Routing Yes; with interface active - Global data communication No - S7 basic communication No - S7 communication Yes - S7 communication Yes - S7 communication, as client No - S7 communication, as server Yes; Connection configured on one side only - Direct data exchange (slave-to-slave communication) Yes - DPV1 No Transfer memory - - Inputs 244 byte - Outputs 244 byte Interface Yes; automatic detection of transmission rate Yes; 10/100 Mbit/s Autoregotiation Yes Autoregotiation Yes Interface types Yes	 automatic baud rate search 	Yes; only with passive interface
Services - PG/OP communication Yes - Routing Yes; with interface active - Global data communication No - S7 basic communication No - S7 communication Yes - S7 communication, as client No - S7 communication, as server Yes; Connection configured on one side only - S7 communication, as server Yes; Connection configured on one side only - Direct data exchange (slave-to-slave communication) Yes - DPV1 No Transfer memory - - Inputs 244 byte - Outputs 244 byte Solated Yes automatic detection of transmission rate Yes; 10/100 Mbit/s Autocrossing Yes Interface types Yes • Number of ports 1	 Address area, max. 	32
	• User data per address area, max.	32 byte
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Global data communicationNo- S7 basic communicationNo- S7 communicationYes- S7 communication, as clientNo- S7 communication, as serverYes; Connection configured on one side only- S7 communication, as serverYes; Connection configured on one side only- Direct data exchange (slave-to-slave communication)Yes- DPV1NoTransfer memory244 byte- Outputs244 byte- Outputs244 byteInterfaceEthernet RJ45IsolatedYesautomatic detection of transmission rateYes; 10/100 Mbit/sAutoregotiationYesAutoressingYesInterface typesYes• Number of ports1	— PG/OP communication	Yes
- S7 basic communication No - S7 communication Yes - S7 communication, as client No - S7 communication, as client No - S7 communication, as server Yes; Connection configured on one side only - Direct data exchange (slave-to-slave communication) Yes - DPV1 No Transfer memory - Inputs 244 byte - Outputs 244 byte S Interface PROFINET Physics Ethernet RJ45 Isolated Yes automatic detection of transmission rate Yes; 10/100 Mbit/s Autoregotiation Yes Autoressing Yes Interface types Yes Autorespoint 1	— Routing	Yes; with interface active
- S7 communicationYes- S7 communication, as clientNo- S7 communication, as serverYes; Connection configured on one side only- Direct data exchange (slave-to-slave communication)Yes- DPV1NoTransfer memory- Inputs244 byte- Outputs244 byte2 InterfaceEthernet RJ45IsolatedYesautomatic detection of transmission rateYes; 10/100 Mbit/sAutoregotiationYesAutoregotiationYesInterface type1	— Global data communication	No
 S7 communication, as client S7 communication, as client S7 communication, as server S7 communication, as server Direct data exchange (slave-to-slave communication) DPV1 No Transfer memory Inputs Outputs 244 byte 244 byte 244 byte 3. Interface Interface type PROFINET Physics Ethernet RJ45 Isolated Yes automatic detection of transmission rate Yes; 10/100 Mbit/s Autonegotiation Yes Autonegotiation Yes Interface types Number of ports 	— S7 basic communication	No
- S7 communication, as serverYes; Connection configured on one side only- Direct data exchange (slave-to-slave communication)Yes- DPV1NoTransfer memory244 byte- Outputs244 byte- Outputs244 byteS InterfaceEthernet RJ45Isolated automatic detection of transmission rateYes; 10/100 Mbit/sAutonegotiation AutocrossingYesInterface types1	— S7 communication	Yes
- Direct data exchange (slave-to-slave communication)Yes- DPV1NoTransfer memory244 byte- Inputs244 byte- Outputs244 byteS. Interface244 byteInterface typePROFINETPhysicsEthernet RJ45IsolatedYesautomatic detection of transmission rateYes; 10/100 Mbit/sAutoregotiationYesAutoressingYesInterface types1	— S7 communication, as client	No
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- DPV1NoTransfer memory244 byte- Inputs244 byte- Outputs244 byte3. Interface244 byteInterface typePROFINETPhysicsEthernet RJ45IsolatedYesautomatic detection of transmission rateYes; 10/100 Mbit/sAutorossingYesInterface typesYesInterface types1	— Direct data exchange (slave-to-slave	Yes
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automatic detection of transmission rateYes; 10/100 Mbit/sAutonegotiationYesAutocrossingYesInterface types1	Physics	Ethernet RJ45
Autonegotiation Yes Autocrossing Yes Interface types 1	Isolated	Yes
Autocrossing Yes Interface types 1	automatic detection of transmission rate	Yes; 10/100 Mbit/s
Interface types • Number of ports 1	Autonegotiation	Yes
Number of ports	Autocrossing	Yes
	Interface types	
• integrated switch No	Number of ports	1
	 integrated switch 	No

Functionality	
• MPI	No
PROFINET IO Controller	Yes
PROFINET IO Device	No
• PROFINET CBA	Yes
PROFIBUS DP master	No
PROFIBUS DP slave	No
 Open IE communication 	Yes; Via TCP/IP, ISO on TCP, and UDP
Web server	Yes; only read function
PROFINET IO Controller	
• Transmission rate, max.	100 Mbit/s
Services	
— PG/OP communication	Yes
— Routing	Yes
— S7 communication	Yes; with loadable FBs, max. configurable connections: 16, max. number of instances: 32
— Isochronous mode	No
— Open IE communication	Yes; Via TCP/IP, ISO on TCP, and UDP
— Prioritized startup	Yes
 — Number of IO devices with prioritized startup, max. 	32
- Number of connectable IO Devices, max.	256
 — Number of IO Devices with IRT and the option "high flexibility" 	256
— of which in line, max.	61
 — Number of connectable IO Devices for RT, max. 	256
— of which in line, max.	256
- Activation/deactivation of IO Devices	Yes
 — Number of IO Devices that can be simultaneously activated/deactivated, max. 	8
 IO Devices changing during operation (partner ports), supported 	Yes
— Number of IO Devices per tool, max.	8
 — Device replacement without swap medium 	Yes
— Send cycles	250 μs, 500 μs, 1 ms
— Updating time	250 μ s - 128 ms (with send cycle of 250 μ s); 500 μ s - 256 ms (with send cycle of 500 μ s); 1 ms - 512 ms (with send cycle 1 ms); minimum value of the send cycle is also dependent on the set communication share for PROFINET IO, on the number of I/O devices, and on the volume of configured user data.
Address area	
— Inputs, max.	8 kbyte

— Outputs, max.	8 kbyte
— User data consistency, max.	254 byte
PROFINET CBA	
acyclic transmission	Yes
cyclic transmission	Yes
Open IE communication	
 Number of connections, max. 	32
 Local port numbers used at the system end 	0, 20, 21, 23, 25, 80, 102, 135, 161, 8080, 34962, 34963, 34964, 65532, 65533, 65534, 65535
Protocols	
Open IE communication	
• TCP/IP	Yes; via integrated PROFINET interface and loadable FBs
 — Data length for connection type 01H, max. 	1 460 byte
 Data length for connection type 11H, max. 	8 192 byte
 ISO-on-TCP (RFC1006) 	Yes; via integrated PROFINET interface and loadable FBs
— Data length, max.	8 192 byte
• UDP	Yes; via integrated PROFINET interface and loadable FBs
— Number of connections, max.	32
— Data length, max.	1 472 byte
Web server	
 Number of HTTP clients 	5
Isochronous mode	
Isochronous operation (application synchronized up	Yes; Via 2nd DP interface
to terminal)	
Communication functions	
PG/OP communication	Yes
Data record routing	Yes
Global data communication	
• supported	Yes
 Number of GD loops, max. 	8
 Number of GD packets, max. 	8
 Number of GD packets, transmitter, max. 	8
 Number of GD packets, receiver, max. 	8
 Size of GD packets, max. 	22 byte
 Size of GD packet (of which consistent), max. 	22 byte
S7 basic communication	
• supported	Yes
• User data per job, max.	76 byte
 User data per job (of which consistent), max. 	76 byte; 76 bytes (with X_SEND or X_RCV); 64 bytes (with X_PUT or X_GET as server)
S7 communication	

 supported 	Yes
• as server	Yes
• as client	Yes; via integrated PROFINET interface and loadable FB or via CP and loadable FB
• User data per job, max.	See online help of STEP 7 (shared parameters of the SFBs/FBs and of the SFCs/FCs of S7 Communication)
S5 compatible communication	
• supported	Yes; via CP and loadable FC
Web server	
• supported	Yes; only read function
PROFINET CBA (at set setpoint communication load)	
 Setpoint for the CPU communication load 	20 %
 Number of remote interconnection partners 	32
 Number of functions, master/slave 	50
 Total of all master/slave connections 	3 000
 Data length of all incoming connections master/slave, max. 	24 000 byte
 Data length of all outgoing connections master/slave, max. 	24 000 byte
 Number of device-internal and PROFIBUS interconnections 	1 000
 Data length of device-internal und PROFIBUS interconnections, max. 	8 000 byte
 Data length per connection, max. 	1 400 byte
Remote interconnections with acyclic transmission	
 — Sampling frequency: Sampling time, min. 	200 ms
 — Number of incoming interconnections 	100
 — Number of outgoing interconnections 	100
 Data length of all incoming interconnections, max. 	3 200 byte
 Data length of all outgoing interconnections, max. 	3 200 byte
— Data length per connection, max.	1 400 byte
Remote interconnections with cyclic transmission	
— Transmission frequency: Transmission interval, min.	1 ms
— Number of incoming interconnections	300
— Number of outgoing interconnections	300
 — Data length of all incoming interconnections, max. 	4 800 byte
 — Data length of all outgoing interconnections, max. 	4 800 byte
— Data length per connection, max.	250 byte

HMI variables via PROFINET (acyclic)	
— Number of stations that can log on for HMI	3; 2x PN OPC/1x iMap
variables (PN OPC/iMap)	500 mg
— HMI variable updating	500 ms
— Number of HMI variables	600
— Data length of all HMI variables, max.	9 600 byte
PROFIBUS proxy functionality	
— supported	Yes
 — Number of linked PROFIBUS devices 	32
 Data length per connection, max. 	240 byte; Slave-dependent
Number of connections	
• overall	32
 usable for PG communication 	31
 reserved for PG communication 	1
 adjustable for PG communication, min. 	1
— adjustable for PG communication, max.	31
 usable for OP communication 	31
— reserved for OP communication	1
— adjustable for OP communication, min.	1
— adjustable for OP communication, max.	31
 usable for S7 basic communication 	30
- reserved for S7 basic communication	0
— adjustable for S7 basic communication,	0
min.	
 — adjustable for S7 basic communication, 	30
max.	
 usable for S7 communication 	16
- reserved for S7 communication	0
 adjustable for S7 communication, min. 	0
— adjustable for S7 communication, max.	16
• total number of instances, max.	32
 usable for routing 	X1 as MPI: max. 10; X1 as DP master: max. 24; X1 as DP slave
	(active): max. 14; X2 as DP master: max. 24; X2 as DP slave
	(active): max. 14; X3 as PROFINET: 48 max.
S7 message functions	
Number of login stations for message functions, max.	32; Depending on the configured connections for PG/OP and S7
	basic communication
Process diagnostic messages	Yes
simultaneously active Alarm-S blocks, max.	300
Test commissioning functions	
Status block	Yes; Up to 2 simultaneously
Single step	Yes

Number of breakpoints	4
Status/control	
Status/control variable	Yes
Variables	Inputs, outputs, memory bits, DB, times, counters
 Number of variables, max. 	30
— of which status variables, max.	30
— of which control variables, max.	14
Forcing	
• Forcing	Yes
 Forcing, variables 	Inputs, outputs
 Number of variables, max. 	10
Diagnostic buffer	
• present	Yes
• Number of entries, max.	500
— adjustable	No
— of which powerfail-proof	100
 Number of entries readable in RUN, max. 	
— can be set	Yes; From 10 to 499
— preset	10
Ambient conditions	
Ambient temperature during operation	
• min.	0°0
● max.	60 °C
Configuration	
Configuration software	
• STEP 7	Yes; V5.4 SP4 or higher with HW update
Programming	
Command set	see instruction list
Nesting levels	8
 System functions (SFC) 	see instruction list
- y	
System function blocks (SFB)	see instruction list
 System function blocks (SFB) 	
 System function blocks (SFB) Programming language 	see instruction list
 System function blocks (SFB) Programming language — LAD 	see instruction list Yes Yes Yes
 System function blocks (SFB) Programming language — LAD — FBD 	see instruction list Yes Yes Yes
 System function blocks (SFB) Programming language LAD FBD STL 	see instruction list Yes Yes Yes Yes
 System function blocks (SFB) Programming language LAD FBD STL SCL 	see instruction list Yes Yes Yes Yes Yes
 System function blocks (SFB) Programming language LAD FBD STL SCL CFC GRAPH HiGraph® 	see instruction list Yes Yes Yes Yes
 System function blocks (SFB) Programming language — LAD — FBD — STL — SCL — CFC — GRAPH 	see instruction list Yes Yes Yes Yes Yes

Dimensions	
Width	120 mm
Height	125 mm
Depth	130 mm
Weights	
Weight, approx.	1 250 g
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