## **SIEMENS**

## Data sheet

## 6ES7318-3FL01-0AB0

SILMENC B7-300

SIMATIC S7-300 CPU319F-3 PN/DP, Central processing unit with 2.5 MB work memory, 1st interface MPI/DP 12 Mbit/s, 2nd interface DP master/slave 3rd interface Ethernet PROFINET, Micro Memory Card required

General information	
HW functional status	01
Firmware version	V3.2
Engineering with	
<ul> <li>Programming package</li> </ul>	STEP 7 V5.5 or higher, Distributed Safety V5.4 SP4
Supply voltage	
Rated value (DC)	
• 24 V DC	Yes
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
external protection for power supply lines	2 A min.
(recommendation)	
Mains buffering	
<ul> <li>Mains/voltage failure stored energy time</li> </ul>	5 ms
• Repeat rate, min.	1 s
Input current	
Current consumption (rated value)	1 250 mA
Current consumption (in no-load operation), typ.	500 mA

P1       1.2 A*s         Power loss       44 W         Power loss, typ.       14 W         Memory       2 560 kbyte         • integrated       2 560 kbyte         • expandable       No         • Size of retentive memory for retentive data blocks       700 kbyte         Load memory       -         • Plug-in (MMC), max.       8 Mbyte         • Data management on MMC (after last programming), min.       10 y         Backup       -         • present       Yes         • without battery       Yes         for bit operations, typ.       0.004 µs         for word operations, typ.       0.014 µs         for fixed point arithmetic, typ.       0.01 µs         for fixed point arithmetic, typ.       0.04 µs         for Backup       4 096; Number range: 1 to 16000         §ize, max.       64 kbyte         FB       -         • Number, max.       4 096; Number range: 0 to 7999         • Size, max.       64 kbyte	Inrush current, typ.	4 A
Power loss, typ.       14 W         Memory       Vork memory         • integrated       2 560 kbyte         • expandable       No         • Size of retentive memory for retentive data blocks       700 kbyte         Load memory       700 kbyte         • Plug-in (MMC), max.       8 Mbyte         • Data management on MMC (after last programming), min.       8 Mbyte         Backup       10 y         • present       Yes         • without battery       Yes         for bit operations, typ.       0.004 µs         for bit operations, typ.       0.014 µs         for fixed point arithmetic, typ.       0.01 µs         for fixed point arithmetic, typ.       0.04 µs         for floating point arithmetic, typ.       0.04 µs         for Box operations, typ.       0.04 µs         for Mord operations, typ.       0.04 µs         for Mord operations, typ.       0.04 µs         for Mord operations, typ.       0.04 µs         for Word operations, typ.       0.04 µs         for Mord operations, typ.       0.04 µs         for More operations, typ.       0.04 µs         for More operations, typ.       0.01 µs         for More operations, typ.       0.04 µs	l²t	1.2 A <sup>2</sup> ·s
Power loss, typ.       14 W         Memory       Vork memory         • integrated       2 560 kbyte         • expandable       No         • Size of retentive memory for retentive data blocks       700 kbyte         Load memory       700 kbyte         • Plug-in (MMC), max.       8 Mbyte         • Data management on MMC (after last programming), min.       8 Mbyte         Backup       10 y         • present       Yes         • without battery       Yes         for bit operations, typ.       0.004 µs         for bit operations, typ.       0.014 µs         for fixed point arithmetic, typ.       0.01 µs         for fixed point arithmetic, typ.       0.04 µs         for floating point arithmetic, typ.       0.04 µs         for Box operations, typ.       0.04 µs         for Mord operations, typ.       0.04 µs         for Mord operations, typ.       0.04 µs         for Mord operations, typ.       0.04 µs         for Word operations, typ.       0.04 µs         for Mord operations, typ.       0.04 µs         for More operations, typ.       0.04 µs         for More operations, typ.       0.01 µs         for More operations, typ.       0.04 µs	Power loss	
Work memory         2 560 kbyte           • integrated         2 560 kbyte           • expandable         No           • Size of retentive memory for retentive data blocks         700 kbyte           Load memory         700 kbyte           • Plug-in (MMC)         Yes           • Plug-in (MMC), max.         8 Mbyte           • Data management on MMC (after last programmig), min.         10 y           Backup         *           • present         Yes           • without battery         Yes           for bit operations, typ.         0.004 µs           for word operations, typ.         0.01 µs           for fixed point arithmetic, typ.         0.01 µs           for floating point arithmetic, typ.         0.01 µs           for floating point arithmetic, typ.         0.04 µs           OB         can be reduced by the MMC used.           DB         *           • Number, max.         4 096; Number range: 1 to 16000           • Size, max.         64 kbyte           FB         *           • Number, max.         4 096; Number range: 0 to 7999           • Size, max.         64 kbyte           FC         *           • Number, max.         64 kbyte <td></td> <td>14 W</td>		14 W
Work memory         2 560 kbyte           • integrated         2 560 kbyte           • expandable         No           • Size of retentive memory for retentive data blocks         700 kbyte           Load memory         700 kbyte           • Plug-in (MMC)         Yes           • Plug-in (MMC), max.         8 Mbyte           • Data management on MMC (after last programmig), min.         10 y           Backup         *           • present         Yes           • without battery         Yes           for bit operations, typ.         0.004 µs           for word operations, typ.         0.01 µs           for fixed point arithmetic, typ.         0.01 µs           for floating point arithmetic, typ.         0.01 µs           for floating point arithmetic, typ.         0.04 µs           OB         can be reduced by the MMC used.           DB         *           • Number, max.         4 096; Number range: 1 to 16000           • Size, max.         64 kbyte           FB         *           • Number, max.         4 096; Number range: 0 to 7999           • Size, max.         64 kbyte           FC         *           • Number, max.         64 kbyte <td>Momon</td> <td></td>	Momon	
• integrated2 560 kbyte• expandableNo• Size of retentive memory for retentive data blocks700 kbyte• Load memoryYes• Plug-in (MMC)Yes• Plug-in (MMC), max.8 Mbyte• Data management on MMC (after last programming), min.10 yBackupYes• presentYes• without batteryYesfor bit operations, typ.0.004 µsfor word operations, typ.0.01 µsfor fixed point arithmetic, typ.0.01 µsfor fixed point arithmetic, typ.0.01 µsfor fixed point arithmetic, typ.0.01 µsfor Bocks (total)4 096; (DBs, FCs, FBs); the maximum number of loadable blocks can be reduced by the MMC used.DBImage: Size, max.4 096; Number range: 1 to 16000FBFB• Number, max.4 096; Number range: 0 to 7999• Size, max.64 kbyteFC• Number, max.4 096; Number range: 0 to 7999• Size, max.64 kbyte		
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programming), min.         Backup           • present         Yes           • without battery         Yes           for bit operations, typ.         0.004 μs           for word operations, typ.         0.01 μs           for fixed point arithmetic, typ.         0.01 μs           for floating point arithmetic, typ.         0.04 μs           for blocks         0.04 μs           Number of blocks (total)         4 096; (DBs, FCs, FBs); the maximum number of loadable blocks can be reduced by the MMC used.           DB         Image: 1 to 16000           e Size, max.         64 kbyte           FB         Image: 1 to 16000           e Size, max.         64 kbyte           FC         Image: 0 to 7999           e Size, max.         64 kbyte           FC         Image: 0 to 7999           e Size, max.         64 kbyte	<ul> <li>Plug-in (MMC), max.</li> </ul>	8 Mbyte
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CPU-blocks         Number of blocks (total)       4 096; (DBs, FCs, FBs); the maximum number of loadable blocks can be reduced by the MMC used.         DB         • Number, max.       4 096; Number range: 1 to 16000         • Size, max.       64 kbyte         FB         • Number, max.       4 096; Number range: 0 to 7999         • Size, max.       64 kbyte         FC       • Number, max.         • Size, max.       4 096; Number range: 0 to 7999         • Size, max.       64 kbyte		
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FC     4 096; Number range: 0 to 7999       • Number, max.     64 kbyte	• Number, max.	4 096; Number range: 0 to 7999
• Number, max.4 096; Number range: 0 to 7999• Size, max.64 kbyte	• Size, max.	64 kbyte
• Size, max. 64 kbyte	FC	
	• Number, max.	4 096; Number range: 0 to 7999
OB	• Size, max.	64 kbyte
	OB	
• Size, max. 64 kbyte	● Size, max.	64 kbyte
• Number of free cycle OBs 1; OB 1	<ul> <li>Number of free cycle OBs</li> </ul>	1; OB 1
• Number of time alarm OBs 1; OB 10	<ul> <li>Number of time alarm OBs</li> </ul>	1; OB 10
Number of delay alarm OBs 2; OB 20, 21	<ul> <li>Number of delay alarm OBs</li> </ul>	2; OB 20, 21

<ul> <li>Number of cyclic interrupt OBs</li> </ul>	4; OB 32, 33, 34, 35 (OB 35: smallest settable clock pulse = 500 μs)
<ul> <li>Number of process alarm OBs</li> </ul>	1; OB 40
<ul> <li>Number of DPV1 alarm OBs</li> </ul>	3; OB 55, 56, 57
<ul> <li>Number of isochronous mode OBs</li> </ul>	1; OB 61
<ul> <li>Number of startup OBs</li> </ul>	1; OB 100
<ul> <li>Number of asynchronous error OBs</li> </ul>	6; OB 80, 82, 83, 85, 86, 87 (OB83 only for PROFINET IO)
<ul> <li>Number of synchronous error OBs</li> </ul>	2; OB 121, 122
Nesting depth	
<ul> <li>per priority class</li> </ul>	16
<ul> <li>additional within an error OB</li> </ul>	4

Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
— lower limit	0
— upper limit	2 047
— preset	Z 0 to Z 7
Counting range	
— can be set	Yes
— lower limit	0
— upper limit	999
IEC counter	
Number	Unlimited (limited only by RAM capacity)
S7 times	
Number	2 048
Retentivity	
— adjustable	Yes
— lower limit	0
— upper limit	2 047
— preset	No retentivity
Time range	
— lower limit	10 ms
— upper limit	9 990 s
IEC timer	
• present	Yes
• Туре	SFB
• Number	Unlimited (limited only by RAM capacity)
Data areas and their retentivity	
retentive data area in total	All, max. 700 KB

Flag	
Number, max.	8 192 byte
Retentivity available	Yes; from MB 0 to MB 8191
Retentivity preset	MB 0 to MB 15
Number of clock memories	8; 1 memory byte
Data blocks	
Retentivity adjustable	Yes; via non-retain property on DB
Retentivity preset	Yes
Local data	
• per priority class, max.	32 768 byte; Max. 2048 bytes per block
Address	
Address area I/O address area	
• Inputs	8 192 byte
Outputs	8 192 byte
of which distributed	
— Inputs	8 192 byte
— Outputs	8 192 byte
Process image	
Inputs	8 192 byte
Outputs	8 192 byte
<ul> <li>Inputs, adjustable</li> </ul>	8 192 byte
Outputs, adjustable	8 192 byte
Inputs, default	1 024 byte
Outputs, default	1 024 byte
Subprocess images	
Number of subprocess images, max.	1; With PROFINET IO, the length of the user data is limited to
	1600 bytes
Digital channels	
Inputs	65 536
— of which central	1 024
Outputs	65 536
— of which central	1 024
Analog channels	
Inputs	4 096
— of which central	256
Outputs	4 096
— of which central	256
Hardware configuration	
Number of DP masters	2
• integrated	2
• via CP	4

Number of operable FMs and CPs (recommended)	
• FM	8
• CP, PtP	8
• CP, LAN	10
Rack	
<ul> <li>Racks, max.</li> </ul>	4
<ul> <li>Modules per rack, max.</li> </ul>	8
Time of day	
Clock	
Hardware clock (real-time)	Yes
<ul> <li>retentive and synchronizable</li> </ul>	Yes
Backup time	6 wk; At 40 °C ambient temperature
<ul> <li>Deviation per day, max.</li> </ul>	10 s; Typ.: 2 s
Behavior of the clock following POWER-ON	Clock continues running after POWER OFF
<ul> <li>Behavior of the clock following expiry of backup</li> </ul>	Clock continues to run with the time at which the power failure
period	occurred
Operating hours counter	
• Number	4
Number/Number range	0 to 3
<ul> <li>Range of values</li> </ul>	0 to 2^31 hours (when using SFC 101)
• retentive	Yes; Must be restarted at each restart
Clock synchronization	
• supported	Yes
• to MPI, master	Yes
• to MPI, slave	Yes
• to DP, master	Yes; With DP slave only slave clock
● to DP, slave	Yes
● in AS, master	Yes
• in AS, slave	Yes
<ul> <li>on Ethernet via NTP</li> </ul>	Yes; As client
Digital inputs	
Number of digital inputs	0
Digital outputs	
Number of digital outputs	0
Analog inputs	
Number of analog inputs	0
Analog outputs	
Number of analog outputs	0
Interfaces	
Number of industrial Ethernet interfaces	1

Number of PROFINET interfaces	1
Number of RS 485 interfaces	2
Number of RS 422 interfaces	0
1. Interface	
Interface type	Integrated RS 485 interface
Physics	RS 485
Isolated	Yes
Power supply to interface (15 to 30 V DC), max.	150 mA
Functionality	
• MPI	Yes
<ul> <li>PROFIBUS DP master</li> </ul>	Yes
PROFIBUS DP slave	Yes; A DP slave at both interfaces simultaneously is not possible
<ul> <li>Point-to-point connection</li> </ul>	No
MPI	
<ul> <li>Transmission rate, max.</li> </ul>	12 Mbit/s
Services	
— PG/OP communication	Yes
— Routing	Yes
— Global data communication	Yes
— S7 basic communication	Yes
— S7 communication	Yes
- S7 communication, as client	No; but via CP and loadable FB
— S7 communication, as server	Yes
DP master	
<ul> <li>Transmission rate, max.</li> </ul>	12 Mbit/s
<ul> <li>Number of DP slaves, max.</li> </ul>	124
Services	
— PG/OP communication	Yes
— Routing	Yes
— Global data communication	No
— S7 basic communication	Yes; I blocks only
- S7 communication	Yes
— S7 communication, as client	No
— S7 communication, as server	Yes
— Equidistance	Yes
— Equidistance — Isochronous mode	No
	Yes
- SYNC/FREEZE	Yes
— Activation/deactivation of DP slaves	
<ul> <li>— Number of DP slaves that can be simultaneously activated/deactivated, max.</li> </ul>	8
<ul> <li>— Direct data exchange (slave-to-slave communication)</li> </ul>	Yes; As subscriber

— DPV1	Yes
Address area	
— Inputs, max.	8 kbyte
— Outputs, max.	8 kbyte
User data per DP slave	
— Inputs, max.	244 byte
— Outputs, max.	244 byte
DP slave	
<ul> <li>Transmission rate, max.</li> </ul>	12 Mbit/s
<ul> <li>automatic baud rate search</li> </ul>	Yes; only with passive interface
<ul> <li>Address area, max.</li> </ul>	32
• User data per address area, max.	32 byte
Services	
— PG/OP communication	Yes
— Routing	Yes; with interface active
— Global data communication	No
- S7 basic communication	No
— S7 communication	Yes
- S7 communication, as client	No
— S7 communication, as server	Yes; Connection configured on one side only
<ul> <li>— Direct data exchange (slave-to-slave communication)</li> </ul>	Yes
— DPV1	No
Transfer memory	
— Inputs	244 byte
— Outputs	244 byte
2. Interface	

Interface type	Integrated RS 485 interface
Physics	RS 485
Isolated	Yes
Power supply to interface (15 to 30 V DC), max.	200 mA
Functionality	
• MPI	No
<ul> <li>PROFINET IO Controller</li> </ul>	No
PROFINET IO Device	No
• PROFINET CBA	No
PROFIBUS DP master	Yes
PROFIBUS DP slave	Yes; A DP slave at both interfaces simultaneously is not possible
Open IE communication	No
• Web server	No
DP master	

<ul> <li>Transmission rate, max.</li> </ul>	12 Mbit/s
<ul> <li>Number of DP slaves, max.</li> </ul>	124
Services	
— PG/OP communication	Yes
— Routing	Yes
— Global data communication	No
— S7 basic communication	Yes; I blocks only
— S7 communication	Yes
— S7 communication, as client	No
— S7 communication, as server	Yes; Connection configured on one side only
— Equidistance	Yes
— Isochronous mode	Yes; OB 61 - isochronous mode is possible either on DP or PROFINET IO (not simultaneously)
— SYNC/FREEZE	Yes
<ul> <li>Activation/deactivation of DP slaves</li> </ul>	Yes
<ul> <li>— Number of DP slaves that can be simultaneously activated/deactivated, max.</li> </ul>	8
<ul> <li>— Direct data exchange (slave-to-slave communication)</li> </ul>	Yes; As subscriber
— DPV1	Yes
Address area	
— Inputs, max.	8 kbyte
— Outputs, max.	8 kbyte
User data per DP slave	
— Inputs, max.	244 byte
— Outputs, max.	244 byte
DP slave	
• GSD file	The latest GSD file is available at: http://www.siemens.com/profibus-gsd
<ul> <li>Transmission rate, max.</li> </ul>	12 Mbit/s
<ul> <li>automatic baud rate search</li> </ul>	Yes; only with passive interface
<ul> <li>Address area, max.</li> </ul>	32
<ul> <li>User data per address area, max.</li> </ul>	32 byte
Services	
— PG/OP communication	Yes
— Routing	Yes; with interface active
— Global data communication	No
— S7 basic communication	No
— S7 communication	Yes
— S7 communication, as client	No
— S7 communication, as server	Yes; Connection configured on one side only

<ul> <li>— Direct data exchange (slave-to-slave communication)</li> </ul>	Yes
— DPV1	No
Transfer memory	
— Inputs	244 byte
— Outputs	244 byte
3. Interface Interface type	PROFINET
Physics	Ethernet RJ45
Isolated	Yes
automatic detection of transmission rate	Yes; 10/100 Mbit/s
Autonegotiation	Yes
Autocrossing	Yes
Change of IP address at runtime, supported	Yes
Interface types	
Number of ports	2
integrated switch	Yes
Media redundancy	
supported	Yes
<ul> <li>Switchover time on line break, typ.</li> </ul>	200 ms; PROFINET MRP
<ul> <li>Number of stations in the ring, max.</li> </ul>	50
Functionality	
• MPI	No
PROFINET IO Controller	Yes; Also simultaneously with I-Device functionality
PROFINET IO Device	Yes; Also simultaneously with IO Controller functionality
• PROFINET CBA	Yes
PROFIBUS DP master	No
PROFIBUS DP slave	No
Open IE communication	Yes; Via TCP/IP, ISO on TCP, and UDP
• Web server	Yes
PROFINET IO Controller	
Transmission rate, max.	100 Mbit/s
Services	
— PG/OP communication	Yes
— Routing	Yes
— S7 communication	Yes; with loadable FBs, max. configurable connections: 16, max.
	number of instances: 32
— Isochronous mode	Yes; OB 61 - isochronous mode is possible either on DP or PROFINET IO (not simultaneously)
— Open IE communication	Yes; Via TCP/IP, ISO on TCP, and UDP
— Shared device	Yes
— Prioritized startup	Yes

	22
<ul> <li>— Number of IO devices with prioritized startup, max.</li> </ul>	32
— Number of connectable IO Devices, max.	256
— Of which IO devices with IRT, max.	64
— of which in line, max.	64
— Number of IO Devices with IRT and the	256
option "high flexibility"	
— of which in line, max.	61
<ul> <li>— Number of connectable IO Devices for RT,</li> </ul>	256
max.	
— of which in line, max.	256
<ul> <li>Activation/deactivation of IO Devices</li> </ul>	Yes
<ul> <li>— Number of IO Devices that can be</li> </ul>	8
simultaneously activated/deactivated, max.	
<ul> <li>IO Devices changing during operation</li> </ul>	Yes
(partner ports), supported	
— Number of IO Devices per tool, max.	8
<ul> <li>Device replacement without swap medium</li> </ul>	Yes
— Send cycles	250 $\mu s,$ 500 $\mu s,$ 1 ms; 2 ms, 4 ms (not in the case of IRT with "high flexibility" option)
— Updating time	250 μs to 512 ms (depending on the operating mode, see Manual "S7-300 CPU 31xC and CPU 31x, Technical Data" for more details)
Address area	,
— Inputs, max.	8 kbyte
— Outputs, max.	8 kbyte
— User data consistency, max.	1 024 byte
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— Routing	Yes
— S7 communication	Yes; with loadable FBs, max. configurable connections: 16, max. number of instances: 32
— Isochronous mode	No
— Open IE communication	Yes; Via TCP/IP, ISO on TCP, and UDP
— IRT	Yes
— PROFlenergy	Yes; With SFB 73 / 74 prepared for loadable PROFlenergy
— i Konenergy	standard FB for I-Device
— Shared device	Yes
— Number of IO Controllers with shared	2
device, max.	
Transfer memory	
— Inputs, max.	1 440 byte; Per IO Controller with shared device

— Outputs, max.	1 440 byte; Per IO Controller with shared device
Submodules	
	64
— Number, max.	
— User data per submodule, max.	1 024 byte
PROFINET CBA	Ver
acyclic transmission	Yes
cyclic transmission	Yes
Open IE communication	
<ul> <li>Number of connections, max.</li> </ul>	32
<ul> <li>Local port numbers used at the system end</li> </ul>	0, 20, 21, 23, 25, 80, 102, 135, 161, 443, 8080, 34962, 34963, 34964, 65532, 65533, 65534, 65535
<ul> <li>Keep-alive function, supported</li> </ul>	Yes
Protocols	
Open IE communication	
• TCP/IP	Yes; via integrated PROFINET interface and loadable FBs
<ul> <li>— Data length for connection type 01H, max.</li> </ul>	1 460 byte
— Data length for connection type 11H, max.	32 768 byte
• ISO-on-TCP (RFC1006)	Yes; via integrated PROFINET interface and loadable FBs
— Data length, max.	32 768 byte
• UDP	Yes; via integrated PROFINET interface and loadable FBs
— Number of connections, max.	32
— Data length, max.	1 472 byte
Web server	
User-defined websites	Yes
Number of HTTP clients	5
Isochronous mode	
Isochronous operation (application synchronized up to terminal)	Yes; Via 2nd PROFIBUS DP or PROFINET interface
Communication functions	
PG/OP communication	Yes
Data record routing	Yes
Global data communication	
supported	Yes
<ul> <li>Number of GD loops, max.</li> </ul>	8
<ul> <li>Number of GD packets, max.</li> </ul>	8
• Number of GD packets, transmitter, max.	8
<ul> <li>Number of GD packets, receiver, max.</li> </ul>	8
<ul> <li>Size of GD packets, max.</li> </ul>	22 byte
<ul> <li>Size of GD packet (of which consistent), max.</li> </ul>	22 byte
S7 basic communication	
supported	Yes

<ul> <li>User data per job, max.</li> </ul>	76 byte
<ul> <li>User data per job (of which consistent), max.</li> </ul>	76 byte; 76 bytes (with X_SEND or X_RCV); 64 bytes (with
	X_PUT or X_GET as server)
S7 communication	
• supported	Yes
• as server	Yes
• as client	Yes; via integrated PROFINET interface and loadable FB or via CP and loadable FB
<ul> <li>User data per job, max.</li> </ul>	See online help of STEP 7 (shared parameters of the SFBs/FBs and of the SFCs/FCs of S7 Communication)
S5 compatible communication	
• supported	Yes; via CP and loadable FC
Web server	
<ul> <li>supported</li> </ul>	Yes
PROFINET CBA (at set setpoint communication load)	
<ul> <li>Setpoint for the CPU communication load</li> </ul>	20 %
<ul> <li>Number of remote interconnection partners</li> </ul>	32
<ul> <li>Number of functions, master/slave</li> </ul>	50
<ul> <li>Total of all master/slave connections</li> </ul>	3 000
<ul> <li>Data length of all incoming connections master/slave, max.</li> </ul>	24 000 byte
<ul> <li>Data length of all outgoing connections master/slave, max.</li> </ul>	24 000 byte
<ul> <li>Number of device-internal and PROFIBUS interconnections</li> </ul>	1 000
<ul> <li>Data length of device-internal und PROFIBUS interconnections, max.</li> </ul>	8 000 byte
<ul> <li>Data length per connection, max.</li> </ul>	1 400 byte
Remote interconnections with acyclic transmission	
<ul> <li>— Sampling frequency: Sampling time, min.</li> </ul>	200 ms
<ul> <li>— Number of incoming interconnections</li> </ul>	100
<ul> <li>— Number of outgoing interconnections</li> </ul>	100
<ul> <li>Data length of all incoming interconnections, max.</li> </ul>	3 200 byte
<ul> <li>Data length of all outgoing interconnections, max.</li> </ul>	3 200 byte
— Data length per connection, max.	1 400 byte
Remote interconnections with cyclic transmission	
— Transmission frequency: Transmission interval, min.	1 ms
- Number of incoming interconnections	300
<ul> <li>— Number of outgoing interconnections</li> </ul>	300

Data lawath of all incoming	4 800 byte
<ul> <li>— Data length of all incoming interconnections, max.</li> </ul>	4 600 byte
— Data length of all outgoing	4 800 byte
interconnections, max.	
— Data length per connection, max.	450 byte
HMI variables via PROFINET (acyclic)	
<ul> <li>— Number of stations that can log on for HMI variables (PN OPC/iMap)</li> </ul>	3; 2x PN OPC/1x iMap
— HMI variable updating	500 ms
— Number of HMI variables	600
— Data length of all HMI variables, max.	9 600 byte
PROFIBUS proxy functionality	
— supported	Yes
— Number of linked PROFIBUS devices	32
— Data length per connection, max.	240 byte; Slave-dependent
Number of connections	
• overall	32
<ul> <li>usable for PG communication</li> </ul>	31
- reserved for PG communication	1
— adjustable for PG communication, min.	1
— adjustable for PG communication, max.	31
<ul> <li>usable for OP communication</li> </ul>	31
- reserved for OP communication	1
— adjustable for OP communication, min.	1
— adjustable for OP communication, max.	31
<ul> <li>usable for S7 basic communication</li> </ul>	30
- reserved for S7 basic communication	0
<ul> <li>— adjustable for S7 basic communication, min.</li> </ul>	0
<ul> <li>— adjustable for S7 basic communication, max.</li> </ul>	30
<ul> <li>usable for S7 communication</li> </ul>	16
— reserved for S7 communication	0
— adjustable for S7 communication, min.	0
— adjustable for S7 communication, max.	16
• total number of instances, max.	32
• usable for routing	X1 as MPI: max. 10; X1 as DP master: max. 24; X1 as DP slave (active): max. 14; X2 as DP master: max. 24; X2 as DP slave (active): max. 14; X3 as PROFINET: 48 max.
S7 message functions	
Number of login stations for message functions, max.	32; Depending on the configured connections for PG/OP and S7 basic communication

Process diagnostic messages	Yes
simultaneously active Alarm-S blocks, max.	300
-	
Test commissioning functions Status block	Very line to 2 circulton equals
	Yes; Up to 2 simultaneously
Single step	Yes
Number of breakpoints Status/control	4
	Yes
Status/control variable	
• Variables	Inputs, outputs, memory bits, DB, times, counters
Number of variables, max.	30
— of which status variables, max.	30
— of which control variables, max.	14
Forcing	
• Forcing	Yes
<ul> <li>Forcing, variables</li> </ul>	Inputs, outputs
Number of variables, max.	10
Diagnostic buffer	
• present	Yes
<ul> <li>Number of entries, max.</li> </ul>	500
— adjustable	No
— of which powerfail-proof	100
<ul> <li>Number of entries readable in RUN, max.</li> </ul>	499
— can be set	Yes; From 10 to 499
— preset	10
Service data	
● can be read out	Yes
Ambient conditions	
Ambient temperature during operation	
• min.	0°C
• max.	60 °C
Configuration	
Configuration software	
• STEP 7	Yes; V5.5 or higher
Programming	
Command set	see instruction list
Nesting levels	8
<ul> <li>System functions (SFC)</li> </ul>	see instruction list
<ul> <li>System function blocks (SFB)</li> </ul>	see instruction list
Programming language	
— LAD	Yes
— FBD	Yes

— STL	Yes
— SCL	Yes
— CFC	Yes
— GRAPH	Yes
— HiGraph®	Yes
Know-how protection	
<ul> <li>User program protection/password protection</li> </ul>	Yes
<ul> <li>Block encryption</li> </ul>	Yes; With S7 block Privacy
Dimensions	
Dimensions	
Width	120 mm
Height	125 mm
Depth	130 mm
Weights	
Weight, approx.	1 250 g